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Hawkesbury, ON
K6A 1K7
Canada

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Aug 12

D169-841-013
Job Sheet 189794



concession require

U/R

Part No: D169-841-013

Job Qty: 2 pcs

Part Name: AW169 Upper Cutter Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 3/14/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B 13.10.18 IIN REV:B DD
VERF:JLM IPP REV:C 15.07.03 AS PER CHG002 ecn15-595 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/14/19	3/14/19	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging 1 - Pick Kit	2 pcs	3/14/19	3/14/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Container No: S201405



Part: D169-841-013

Job No: 189794

Serial No/Batch: S201405

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/30/19

Dart Aerospace Ltd.
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CANADA
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POSITIVE RECALL
EFFECTIVE 9-01-19 AUTH 9-89
RELEASED DATE

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	2 pcs	3/14/19	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 38
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
125	DC - 1 - B4B	2 pcs	3/14/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
130	Packaging 3-1 - Stock - B4B	2 pcs	3/14/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
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					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - FG	2 pcs	3/14/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70

DAS
75
9-89

JUL 31 2019

MRB

AUG 01 2019

DAS
55
9-89

DAS
75
9-89

JUL 31 2019

MRB

AUG 01 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

125 - (Document Control) "Photocopy bluefiles per D169-841 Cable Cutter System and create labels per 6F9540V00131



CHG002"

130 - Identify and pack for shipping as per PPP D169-841-013

140 - (QC21- Final Inspection - Work Order Release)

010694

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4821-1	Windshield Deflector	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5172547
D4822-1	Upper Deflector, LH	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5133230
D4822-2	Upper Right Deflector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5173604
D4840-041	Upper Cutter Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5188847X15
D4857-041	Wiper Deflector Assembly	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5195277
MS27039-1-12	Screw	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5148666

19494821

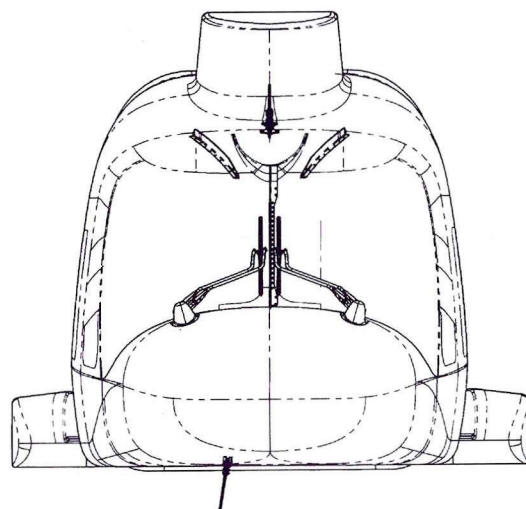
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4821-1	2	8	0
	D4822-1	2	11	0
	D4822-2	2	3	0
	D4840-041	2	0	0
	D4857-041	4	3	0
	MS27039-1-12	16	197	0

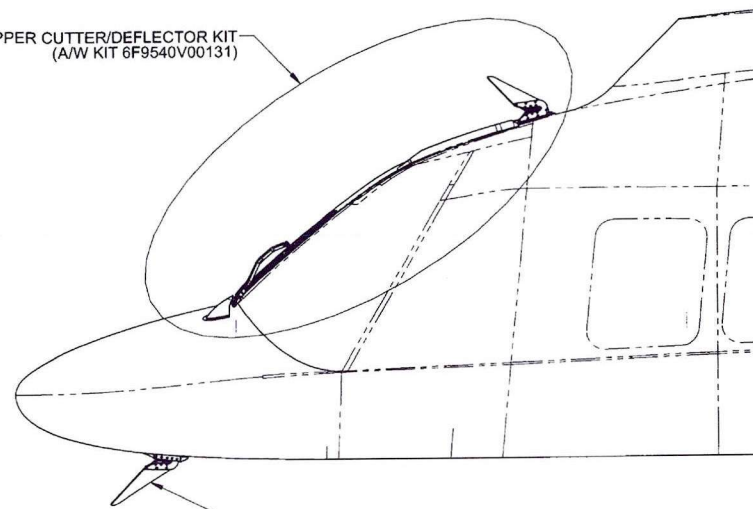
Part Specifications

Specifications could not be found.

Plex 1/30/19 1:12 PM dart.lacelle.linda



D169-841-013 UPPER CUTTER/DEFLECTOR KIT
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT
(A/W KIT 6F9540V00231)

D169-841-011 AW169 CABLE CUTTER SYSTEM

QTY -011	QTY -013	QTY -015	DART P/N	DESCRIPTION	AGUSTA WESTLAND P/N
X			D169-841-011	CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013	UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015	LOWER CUTTER KIT	6F9540V00231
1			D4821-1	WINDSHIELD DEFLECTOR	TBD
1			D4822-1	UPPER DEFLECTOR LH	TBD
1			D4822-2	UPPER DEFLECTOR RH	TBD
1			D4840-041	UPPER CUTTER ASSY	TBD
2			D4857-041	WIPER DEFLECTOR ASSY	TBD
8			MS27039-1-12	SCREW	N/A
TBD			TBD	FASTENERS	N/A
		1	D4842-041	LOWER CUTTER ASSY	TBD
		5	MS21042L08	LOCKNUT	N/A
		5	MS27039-0824	SCREW	N/A
		10	NAS1149FN832P	WASHER	N/A

D	MS27039-0824 WAS MS27039-0819. REFORMAT PARTS LIST	AJS	15.06.12
C	D4857-041 WAS D4857-1 (D4944-1 GASKETS NOW IN D4857 DRAWING). PARTS LIST: MS27039-1-12 QTY WAS 10	AJS	15.05.20
B	ADD D4944-1 GASKET (ZN A8-1) (ZN B6-2 B8-2) ADD MS27039-1-12 SCREW. D4857-1 WAS D4857-041/-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	JLM	IIN-D169-841	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW169 CABLE CUTTER SYSTEM	NTS
DATE	15.06.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

